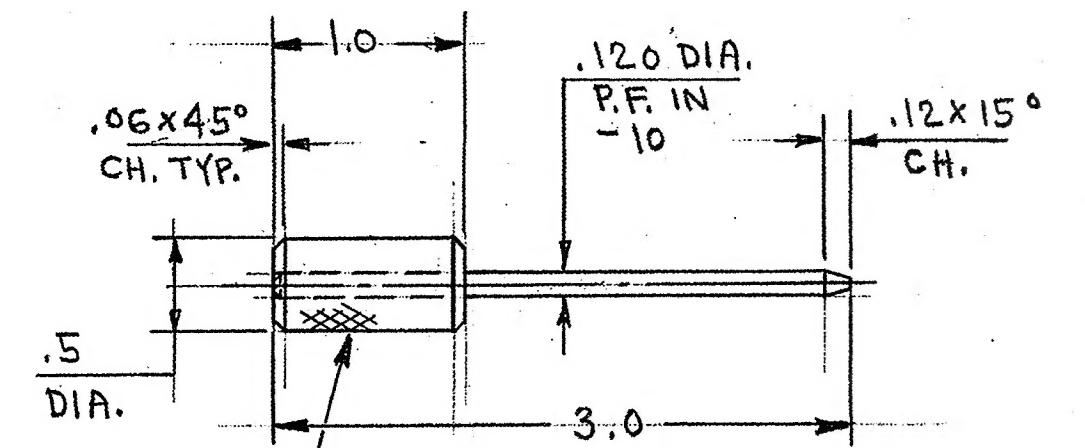
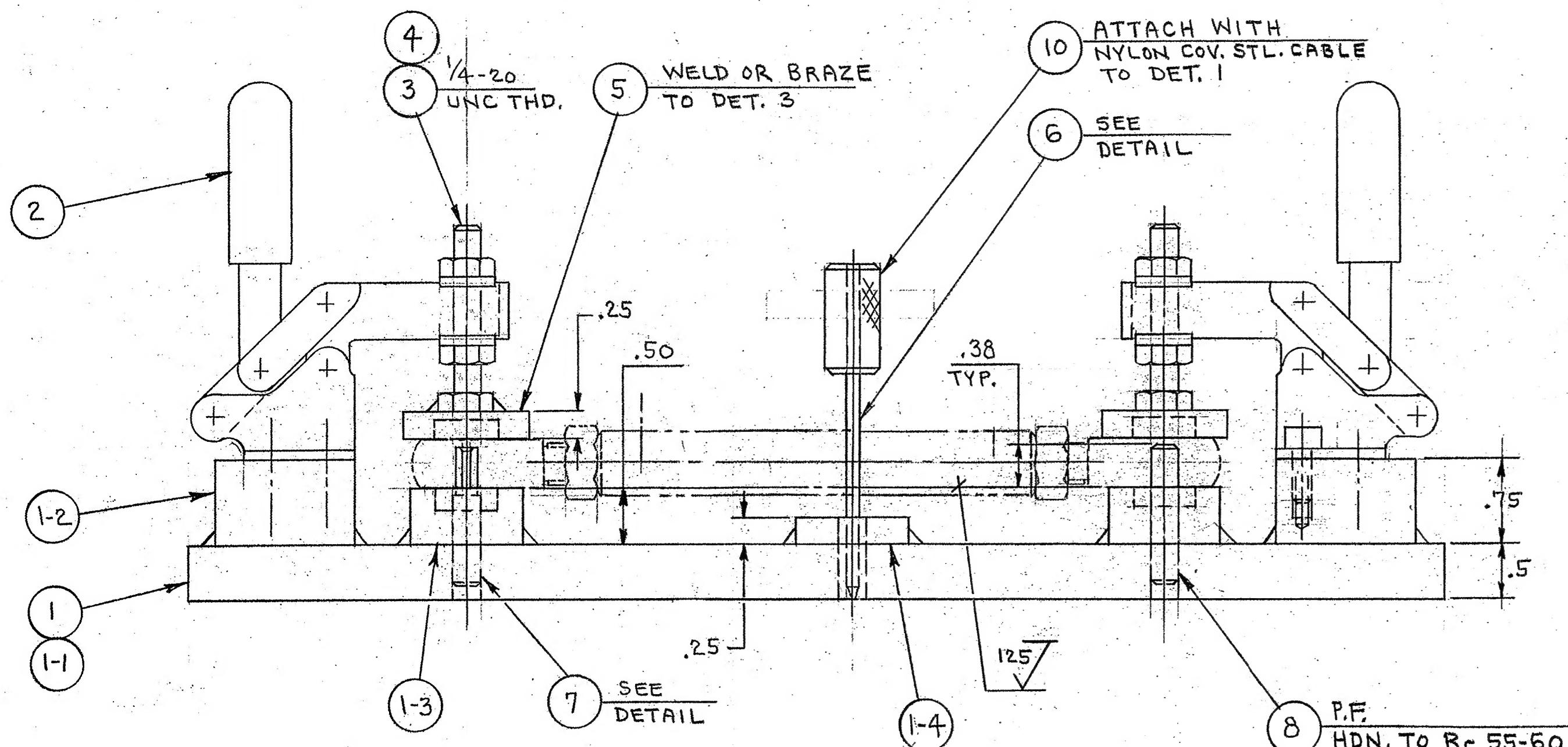
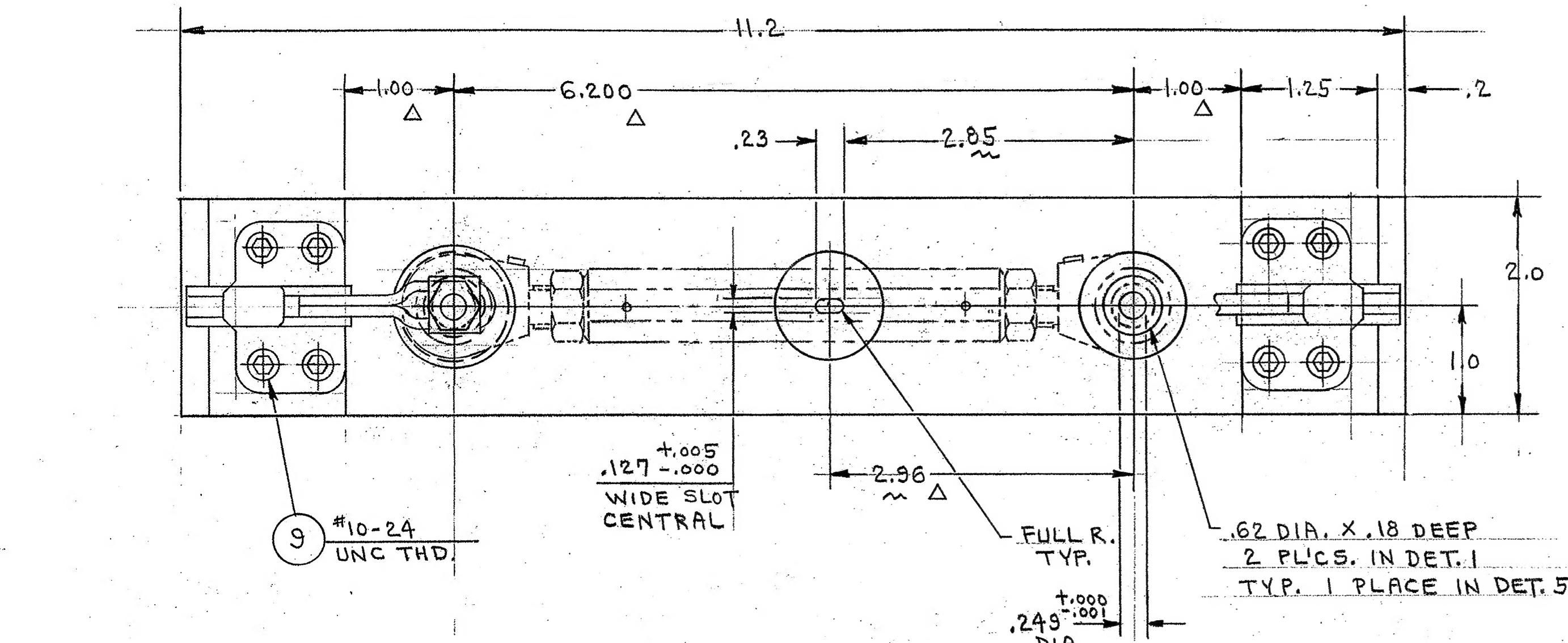


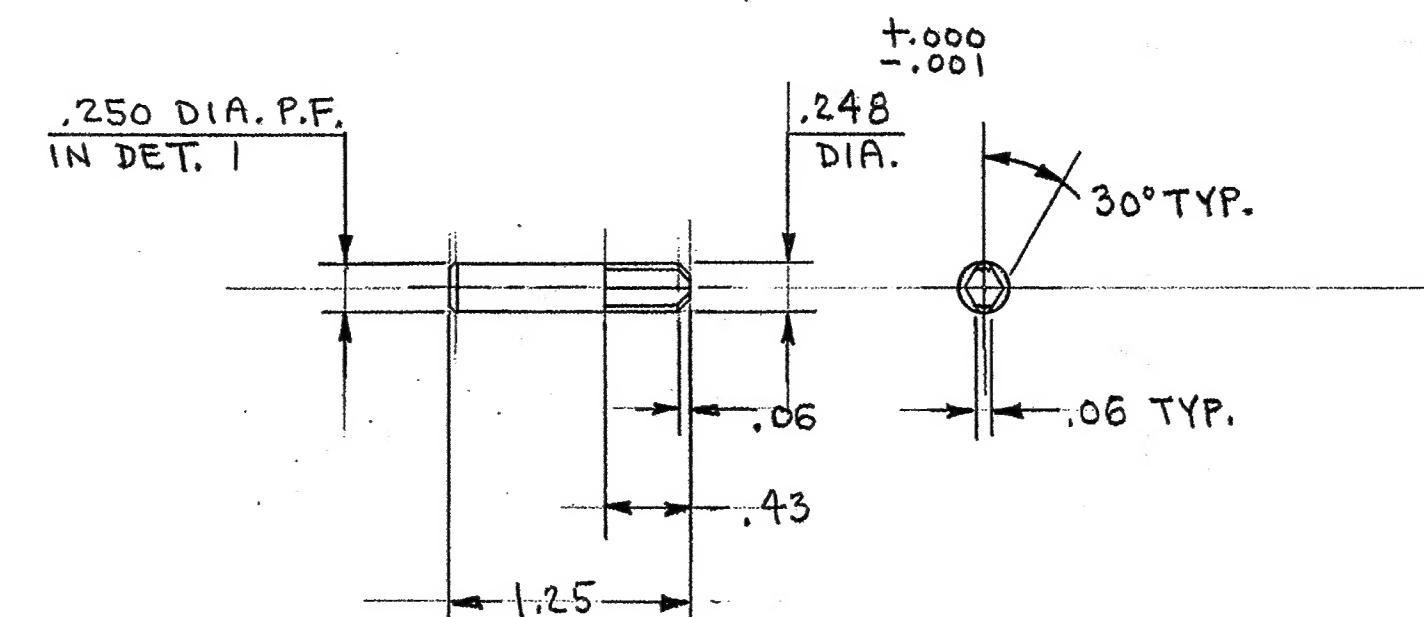
E.O. NUMBER	CHG. LET.	CHANGE DESCRIPTION	DATE	BY	APP.



DETAIL -6 ONE REQ'D. DRILL ROD

HDN. TO RC 55-60

DETAIL -10 ONE REQ'D. C.R.S.



DETAIL -7
ONE REQ'D. DRILL ROD
HDN. TO RC 55-60

GENERAL NOTES
1. PARCO-LUBE PER STD. SHOP PRACTICE.
2. NORMALIZE WELDMENT BEFORE MACHINING.
3. MAKE WELDMENT PER STD. SHOP PRACTICE.
Δ 4. DIM'S MARKED THUS Δ ±.030 TOLERANCE FOR
WELDMENT; TOLERANCE AS SHOWN FOR MACHINING.
5. TOOL FUNCTION: TO POSITION ROD & HOLD
BEARING ENDS SECURELY WHILE LOCK NUTS
ARE TIGHTENED.

THIS PRINT WILL NOT
BE KEPT UP TO DATE
FOR REFERENCE ONLY

10	1	1/2 DIA. X 1 1/8	C.R.S.
9	8	#10-24-1/2	SOC. HD. CAP SCR.
269A1338-50001 NC			
8	1	1/4 DIA. X 3/8	DRILL ROD
7	1	1/4 DIA. X 3/8	DRILL ROD
6	1	#31 (.120) DIA. X 3 1/2	DRILL ROD
5	2	1/8 DIA. X 3/8	H.R.S.
4	2	SERRATED SPRING WASHER CL-141-1-TW	CARR-LANE
3	2	SPINDLE ASSY. CL-141-2-SAE	CARR-LANE
2	2	TOGGLE CLAMP CL-181-TG	CARR-LANE
1-4	1	1" DIA. X 3/8	H.R.S.
1-3	2	1" DIA. X 5/8	H.R.S.
1-2	2	3/4 X 2 X 1 3/8	H.R.S.
1-1	1	1/2 X 2 X 1 1/8	H.R.S.
1	1	WELDED ASSY.	
CODE	DET.	NO. RE'D	MATERIAL SIZE AND DESCRIPTION ZONE
HUGHES TOOL COMPANY-AIRCRAFT DIVISION			
TOOL DESIGN DEPT.			
TITLE: ASSEMBLY JIG			
ROD ASSEMBLY-MAIN ROTOR			
PITCH ARM CONTROL			
DRAWN	BRENN	12-28-67	TOLERANCES
CHECKED	W. PERREY	12-29-67	UNLESS OTHERWISE SPECIFIED
APPROVED			
SHEET NO.	1 OF 1	SCALE FULL	
ENGINEERING PART REF. NO.		TOOL DRAWING NUMBER	
		269A1338	269A1338-50001

SHOP COPY